

R – CONTROLLED VOWELS

R – controlled vowels are neither long nor short

ar - car /ɑr/

 - beggar /əɹ/

 - warn /ɔr/

or - horn /ɔr/

 - doctor /əɹ/

 - worm /əɹ/

er - her /ɛr/

ir - bird /ɛr/

ur - burn /ɛr/